

MATERIAL SAFETY DATA SHEET

Western Environmental Services, Inc.
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GENERAL INFORMATION NUMBER: (602) 234-8873

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I - Product Identification

Kleen Kut

PRODUCT CODE: 0303

CHEMICAL FORMULATION: Synthetic cutting fluid.

NFPA HAZARD IDENTIFICATION SYSTEM: HEALTH: 1 FLAMMABILITY: 1 REACTIVITY: 0
HAZARD RATING: 4 - Extreme; 3 - High; 2 - Moderate; 1 - Slight; 0 - Insignificant

II - Hazardous Ingredients

Values reported as TWA unless noted.

SUBSTANCE	APPROX	OSHA	ACGIH	EPA 40 CFR:			CAS #
	%	PEL	TLV	302	355	372	
Triethanolamine	1.00-10.0	N/E	N/E	N	N	N	102-71-6
Alkanolamine	1.00-10.0	N/E	N/E	N	N	N	Mixture
Diethanolamine	< 2.00	3 ppm	2 mg/m ³ (skin)	Y	N	Y	111-42-2

Key: PEL: Permissible Exposure Limit TLV: Threshold Limit Value C: Ceiling level STEL: Short Term Exposure Limit
N/A: Not Applicable N/D: Not Determined N/E: Not Established Y: Yes N: No
302: CERCLA List of Hazardous Substances and Reportable Quantities (40 CFR 302.4).
355: SARA TITLE III / List of Extremely Hazardous Substances for Emergency Planning and Notification (40 CFR 355).
372: SARA TITLE III / List of Toxic Chemicals subject to Release Reporting (Community Right to Know) (40 CFR 372).

III - Physical Data

BOILING POINT (°F): N/D SPECIFIC GRAVITY (WATER = 1): 1.06
VAPOR PRESSURE (mm Hg): N/D VOC CONTENT (% by weight): N/D
VAPOR DENSITY (AIR = 1): N/D EVAPORATION RATE (WATER = 1): N/D
SOLUBILITY IN WATER: Soluble pH: 9.50-10.20
APPEARANCE AND ODOR: Clear, golden-brown liquid, slight odor.

IV - Fire and Explosion Hazard Data

FLASH POINT (°F): > 200 (TEST METHOD):
FLAMMABLE LIMITS IN AIR (VOLUME %) UPPER: N/D LOWER: N/D
EXTINGUISHING MEDIA: Water, foam, carbon dioxide, dry chemical.
SPECIAL FIRE FIGHTING PROCEDURES: Cool fire exposed containers with water fog. Firefighters should be equipped with full protective gear including self-contained breathing apparatus.
UNUSUAL FIRE AND EXPLOSION HAZARD: None

V - Reactivity Data

STABILITY: Stable**INCOMPATIBILITY:** Acids and strong oxidizers.**CONDITIONS TO AVOID:** None**HAZARDOUS DECOMPOSITION PRODUCTS:** Thermal decomposition may produce oxides of carbon and nitrogen.**HAZARDOUS POLYMERIZATION:** Will not occur.**CONDITIONS TO AVOID:** None

VI - Health Hazard Data

ROUTES OF ENTRY **INHALATION:** **EYE CONTACT:** X **SKIN CONTACT:** X **INGESTION:** X**INGREDIENTS THAT ARE CONSIDERED BY OSHA, NTP, IARC TO BE SUSPECTED HUMAN CARCINOGENS:** None**EFFECTS OF OVEREXPOSURE****IF IN EYES:** Moderate to severe irritation, tearing and redness. Possible corneal injury.**IF ON SKIN:** Irritation and redness with prolonged exposure.**IF SWALLOWED:** Irritation of gastrointestinal tract, nausea, vomiting.**IF INHALED:** May cause irritation to respiratory tract, dizziness.**EMERGENCY AND FIRST AID PROCEDURES****IF IN EYES:** Flush eyes and under eyelids with plenty of cool water for at least 15 minutes. If irritation persists, obtain medical attention.**IF ON SKIN:** Wash with soap and water. If irritation persists, obtain medical attention.**IF SWALLOWED:** Contact physician or poison control center immediately. Give affected person 1 to 2 glasses of water. Do not induce vomiting unless told to do so by a physician or poison control center. Never give anything by mouth to an unconscious person.**IF INHALED:** Remove person to fresh air. If irritation persists, obtain medical attention.

VII - Spill or Leak Protection

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Ventilate area and remove all sources of ignition. Contain spill.

Soak up spilled material with inert absorbent material and place in a properly marked closed container for proper disposal.

WASTE DISPOSAL METHOD: Consult local environmental authorities.

VIII - Special Protection Information

RESPIRATORY PROTECTION: Use with adequate ventilation. Do not breathe vapors or mists. If recommended Exposure Limits are exceeded wear a NIOSH approved respirator, following manufacturer's recommendations.**VENTILATION****LOCAL:** Recommended**MECHANICAL:** Not required**PROTECTIVE GLOVES:** Chemical resistant.**EYE PROTECTION:** Safety glasses.**OTHER PROTECTIVE EQUIPMENT:** Protective clothing.**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:** Store in a cool, dry place away from heat or open flame. Keep container tightly closed when not in use. Keep away from acids.**OTHER PRECAUTIONS:** Keep out of reach of children.

IX - Transportation Information (ground transportation only)

DOT PROPER SHIPPING NAME: None**DOT CLASS:** None**DOT ID NUMBER:** None**DOT PACKING GROUP:** None

The shipping information listed above applies only to non-bulk (< 119 gallons) containers of this product. This product may have more than one proper shipping name depending on packaging, product properties, & mode of shipment. If any alteration of packaging, product, or mode of transportation is further intended, different shipping names and labeling may apply.

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